

| Item | unit | SDD-300 | SDD-400 | SDH-500 |
|---|------|-------------------|-------------------|--------------------|
| Work table size (WxD) | mm | 600 x 300 | 650 x 350 | 650 x 350 |
| Maximum workpiece (WxDxH) | mm | 830 x 450 x 520 | 880 x 480 x 530 | 1000 x 630 x 460 |
| X axis travel | mm | 300 | 400 | 360 |
| Y axis travel | mm | 250 | 300 | 300 |
| Spindle servo travel Z1 | mm | 345 | 345 | 345 |
| Secondary axis travel Z2 | mm | 250 automatic | 300 automatic | 300 automatic |
| Electrode guide travel Z3 | mm | 150 | 150 | 150 |
| Working fluid tank | | 20 liter x 2 | 120 liter | 150 liter |
| Working fluid | | water | water | water |
| Maximum weight of workpiece | KGS | 600 | 700 | 800 |
| Maximum distance between head and table surface | mm | 600 | 600 | 600 |
| Machine dimension (WxDxH) | mm | 1120 x 900 x 2200 | 1120 x 980 x 2400 | 1225 x 1410 x 2325 |

* All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice.