

Travel (mm)	X-axis	2500 mm
	Y-axis	900 mm (Opt.1000 mm)
	Z-axis	900 mm
Distance (mm)	Spindel center to column	1055 mm
	Spindel nose to table	250-1150 mm
Table	Table (LXW) (mm)	2350 x 1000 mm
	Dimesnsion of T-slot (mm)	5 x 22 x 160 mm
	Max. table load (kg)	2000 kgs
Spindle	Spindle Taper-40	BT/CAT/DIN (HSK Opt.)
	Spindle motor- cont/ 30min (kw)	15-18 kw (18.5-22 kw Opt.)
	Belt drive spindle (Taper-40)	8000rpm (10000rpm and 12000rpm Opt.)
	Direct driver spindle (Taper-40)	10000rpm, 12000rpm and 15000rpm Opt.
	Build-in spindle (Taper-40/ HSK-E40/50/63)	20000rpm / 30000rpm Opt.
	Belt drive spindle (Taper-50)	6000rpm / 8000rpm Opt.
	Direct driver spindle (Taper-50)	8000rpm / 10000rpm Opt.
ATC	ATC-Swing Arm type	24 / 30 tools Opt.
	ATC-Chain type	32 / 40 tools Opt.
Feed Rate	Rapid feed rate-X/Y/Z	15/15/12 m/min
	Axis feed motor- X/Y/Z	6.0/6.0/6.0 kw
	Cutting feedrate by table	10 m/min
	X ballscrew (dia. x pitch)	63 x 10 mm
	Y ball screw (dia. x pitch)	63 x 10 mm
	Z ball screw (dia. x pitch)	63 x 10 mm
	Linear guide width (X/Y/Z)	100 mm x2/130 mm x4/128 mm x4
Machine	Power consumption KVA (Transformer)	55 KVA
	Pneumatic Supplier kg/ cm2	5.5-6.5 kg/cm2
	Coolant tank capacity	-
	Floor space requirement	5700 x 3500
	Floor space requirement (with conveyor)	6900 x 3500
	Max. machine height mm	-
	Machine weight	27000 kgs

* All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice.